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APPLICATION NO.	FIL	ING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/821,291	0:	3/29/2001	John Liu	96-2045	3184	
8840	7590	11/21/2002				
ALCOA IN	_		EXAMINER			
ALCOA TECHNICAL CENTER 100 TECHNICAL DRIVE				WYSZOMIERSKI, GEORGE P		
ALCOA CE	ALCOA CENTER, PA 15069-0001			ART UNIT	ART UNIT PAPER NUMBER	
				1742	6	
		•		DATE MAILED: 11/21/2002		

Please find below and/or attached an Office communication concerning this application or proceeding.

Application N. Applicanties PAHL ET AL.	14.6-4		A S-
### Continuous Communication appears on the cover she twith the correspondence address ### Period f r Repty A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. #### Enablished DATE OF THIS COMMUNICATION. ###################################		Applicati n N .	Applicant(s)
George P.Wyszomierski 1742 - The MAILING DATE of this communication appears on the cover she it with the correspondence address - Period f r Reply A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. If the period for reply specified above is less than thirty (30) days, a reply whith the address minimum of thirty (30) days will be considered timely. If the period for reply specified above is less than thirty (30) days, a reply whith the address minimum of thirty (30) days will be considered timely. If the period for reply specified above is less than thirty (30) days, a reply whith the address minimum of thirty (30) days will be considered timely. If the period for reply specified above is less than thirty (30) days, a reply whith the difference of the period for reply specified above is less than thirty (30) days, a reply whith the difference of the period for reply specified above is less than thirty (30) days, a reply whith the period for reply specified above is less than thirty period will apply with the address minimum of thirty (30) days will be considered timely. If the period to reply specified those is less than thirty (30) days, a reply received by the Office Inter the present of the period of th		09/821,291	PAHL ET AL.
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A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Expansions of sizes may be available useder the proteitions of 37 CFR 1.136(a). In no event, however, may a rapily be timaby filed - Expansions of sizes may be available useder the proteitions of 37 CFR 1.136(a). In no event, however, may a rapily be timaby filed - Expansions of sizes may be available useder the proteitions of 37 CFR 1.136(a). In no event, however, may a rapily be timaby filed - Expansions of sizes may be available useder the proteition of 37 CFR 1.136(a). In order to the statutory minimum of thinty (20) days will be considered timely. - If No period for reby is apecified above, the maximum statutory period will apply and will expire 350 (8) MONTH'S floor, may reduce a my sample and patient term adjustment. See 37 CFR 1.704(b). - Status 1)			
THE MAILING DATE OF THIS COMMUNICATION. Estancisms of time may be available under the provisions of 3 CPR 113(b). In or event, however, may a reply be timely filed after SIX (5) MONTHS from the mailing date of this communication. I thing period from they specified doses have that Miss (5) MONTHS from the them that they. I they period they show the set or extended period for reply will, by statute, cause the application to become ABANDONED (50 U.S.C. § 133). Any reply received by the Office divert has there merchise after the mailing date of this communication, even if timely filed, may reduce any summor parent term adjustment. See 3 To CPR 1.794(b). Status 1) Seeponsive to communication(s) filed on OA November 2002. 2a) This action is FINAL. 2b) This action is non-final. 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213. Disposition of Claims 4) Claim(s) 1-10.27 and 28 is/are pending in the application. 4a) Of the above claim(s) is/are allowed. 5) Claim(s) is/are allowed. 5) Claim(s) is/are allowed. 6) Claim(s) is/are allowed. 6) Claim(s) is/are allowed. 7) Claim(s) is/are allowed. 8) Claim(s) is/are allowed. 8) Claim(s) is/are allowed. 10) The drawing(s) filed on is/are rejected. 7) Claim(s) is/are allowed. 10) The drawing(s) filed on is/are rejected. 11) The proposed drawing or request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). 11) The proposed drawing correction filed on		ears on the cover sheet with the c	orrespondenc address
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Application/Control Number: 09/821,291

Art Unit: 1742

- 1. The claims which were numbered as claims 11 and 12 in the amendment filed November 4, 2002 have been renumbered as claims 27 and 28, respectively, under 37 CFR 1.126.
- 2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 1-10, 27, and 28 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over Karabin et al. (U.S. Patent 5,865,914).

Karabin column 5, line 59 to column 6, line 16 discloses a process including the steps as recited in instant claims 1, 27, and 28 (i.e. providing an alloy, homogenizing and extruding at certain temperatures, solution heat treating, quenching), performed preferably upon a composition as recited in the instant claims (see Karabin column 5, lines 20-27). With respect to instant claims 4-10 and 28, the examples of Karabin are stretched approximately 1%, are preferably unrecrystallized, and, according to Table 3 of Karabin have properties as recited in claim 10. With regard to the homogenizing temperature, this temperature may be on the order

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of 880 degrees F in both the prior art and the claimed invention. Thus, the Karabin patent appears to fully disclose all aspects of the process as presently claimed.

Karabin does not recite the entire temperature range for the homogenizing step as set forth in the present claims. However, at least one particular temperature (880 degrees F) is specifically mentioned in both Karabin and the present claims, and therefore to perform the Karabin process using a homogenizing temperature within the limitations of the instant claims would have been considered an obvious expedient to one having ordinary skill in the art. With respect to instant claim 27, this claim defines a process "consisting essentially of" certain steps, including quenching an extrusion before making a structural member therefrom, and stretching the extrusion. The examiner's position is that the recited "making a structural member therefrom" would include the cold rolling as recited at Karabin column 6, line 14 or column 10, line 8. Therefore the Karabin patent, at a minimum, discloses a process which would render the claimed process obvious to one of ordinary skill in the art.

- 4. In the November 4, 2002 response, Applicant alleges that the newly claimed homogenizing temperature range and/or the recitation of claim 27 which does not specifically recite cold working would distinguish the instant claims from the process of Karabin. Applicant's arguments have been carefully considered, but are not persuasive of patentability for reasons as explained in the rejection supra.
- 5. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within

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TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to George Wyszomierski whose telephone number is (703) 308-2531. The examiner can normally be reached on Monday thru Friday from 8:00 a.m. to 4:30 p.m. Eastern time. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Roy King, can be reached on (703) 308-1146. The fax phone number for this Group is (703) 872-9310. The Right fax number for this examiner is (703) 872-9039. Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the Group receptionist whose telephone number is (703) 308-0661.

GEORGE WYSZOMIERSKI PRIMARY EXAMINER

GPW November 18, 2002